



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

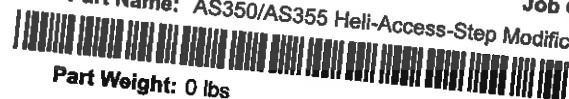
Tel (613) 632-5200
Fax 613 632-5246

DSI 9670-013
Job Sheet 205013



Part No: DSI 9670-013

Part Name: AS350/AS355 Heli-Access-Step Modification
Job Qty: 1 pcs



Part Weight: 0 lbs

Job Created: 12/23/19

Due Date: 1/6/20

Type: SOLD

Note: DWG REV A IPP REV:A 14.01.10 NEW ISSUE DD VERF:JLM
Ship Via:

Status: New

Job Tracking No:

Priority: Medium

Created By: Linda Lacelle

Description:

Bill of Materials

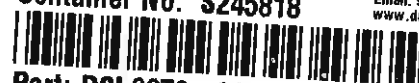
Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		1/6/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S245818



Part: DSI 9670-013

Job No: 205013

Serial No/Batch: S245818

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-6 Issue 11 FAA STC SH967NE

				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
120 QC 4	1 pcs	1/6/20	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	DAS 78 JAN 08 2020
				QC 4 - 78	9-89
130 Packaging 3-1 - Stock - B4B	1 pcs	1/6/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	DAS 78 JAN 08 2020
				Packaging 3 - 26 - B4B	9-89
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	DAS 21 JAN 08 2020
135 DC - 1 - B4B	1 pcs	1/6/20	0.00 0.00	DC - 1 - B4B	2-89
140 QC 21 - FG	1 pcs	1/6/20	0.00 0.00	DC - 2 - B4B	
				QC 21 - FG - 21	DAS 11 JAN 08 2020
				QC 21 - FG - 70	9-89
Part Op 110 - (Pick Kit)				QC 21 - SA - 53	9-89

Plex 12/23/19 3:23 PM dart.lacelle.linda

FG 129

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
130 - Identify and pack for shipping as per PPP DSI 9670-013 Location: _____ PPP Rev: _____
135 - Photocopy bluefile and create labels per PPP DSI 9670-013 CHG001
140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part Item	Component Name	Quantity	Operation	Container
D4964-043	Mid Step Leg Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5245642
MS20600-AD4W4	Rivet	16 Ea (16 ea) ✓	110-Packaging 1 - Pick Kit	5239258 ✓

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D4964-043	1	0	0
	MS20600-AD4W4	16	693	0

Part Specifications				
Specifications could not be found.				

Plex 12/23/19 3:23 PM dart.lacelle.linda

4.0 PARTS LIST

FOR D350-591-121/-122 High Skid Step Assembly (FIGURE 2)

ITEM	QTY -011	P/N	DESCRIPTION
	X	DSI 9670-011	STEP MODIFICATION KIT
1	1	D4964-041	MID STEP LEG ASSY
2	16	NASM20600AD4W4	RIVET

FOR D350-591-213/-214/-311/-312 High Skid Step Assembly (FIGURE 3)

ITEM	QTY -013	P/N	DESCRIPTION
	X	DSI 9670-013	STEP MODIFICATION KIT
1	1	D4964-043	MID STEP LEG ASSY
2	16	NASM20600AD4W4	RIVET

DESIGN	DB	DART AEROSPACE LTD	
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	13	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9670	SHEET 2 OF 3
APPROVED	140	TITLE	SCALE
DE APPR.	14	HIGH SKID MID STEP MODIFICATION KIT	NTS
DATE	13.10.30	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	